

Date: Monday, 8/21/2006 2:16:56 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HINGE		
Job Number	: 28287		Part Number	: D31613		
Estimate Number	: 10686		Drawing Number	: D3161 REV A2		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 8/21/2006	S.O. No. : N/A	Drawing Revision	: A2		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 8/28/2006 Qty: 20 Um: Each		
Previous Run	: 24708					
Written By						
Checked & Approved By						
Comment	: Est A 02.04.26 New Issue NG					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	MS2025737200	Piano Hinge		
		Comment: Qty.: 0.2407 f(s)/Unit Total : 4.8132 f(s)		
		Piano Hinge		
		Pick:		
		Qty Part number Description Batch		
		1 MS20257-3-7200 Hinge M17946		
				MF. 06.08.28.
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1		
		Comment: SMALL & MEDIUM FAB RESOURCE 1		
		Cut to length as per dwg (15.0" long) and punch end of hinge close.		
		Deburr if necessary		
3.0	QC5	INSPECT WORK TO CURRENT STEP		
		Comment: INSPECT WORK TO CURRENT STEP		
4.0	PACKAGING 1	PACKAGING RESOURCE #1		
		Comment: PACKAGING RESOURCE #1		
		Identify and Stock		
		Location: ST411		
5.0	DC	DOCUMENT CONTROL		
		Comment: DOCUMENT CONTROL		
		Inspection Level 21		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

DQA: Date: 06/08/30

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

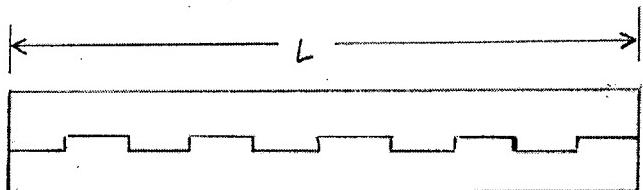


OF COPY ISSUED

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
RF	#	D3161	SHEET 1 OF 1
DATE	02.04.24	TITLE	SCALE
		HINGE	NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
02.04.24 #

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

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RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28287

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